



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4784-011
Job Sheet 171885



Part No: D4784-011

Job Qty: 1 ea

Part Name: Basket Assembly, Heavy Duty Lid, LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 13.03.18 NEW ISSUE DD VERF:JLM IPP REV:B 13.06.17 as per dwg rev.A DD VERF:JLM IPP REV:C 13.06.17 as per dwg rev.pb1 DD VERF:JLM IPP REV:D 13.06.21 DWG REV.B DD VERF:JFS IPP REV:E 13.12.02 DWG REV.C DD VERF:JLM IPP REV:F 15.01.19 DWG REV.pd1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/26/18	2/26/18	0.00	0.00	Start Up Stores/Pkg-1		del 18-2-28
100	Packaging	1 pcs	2/26/18	2/26/18	0.00	0.00	Packaging1-5		del 18-2-28
110	HandFinish	1 pcs	2/27/18	2/27/18	0.00	1.52	HandFinish4		del 18-2-28
120	QC	1 pcs	2/27/18	2/27/18	0.00	0.00	QC5		del 18-2-28
130	Packaging	1 pcs	2/27/18	2/27/18	0.00	0.00	Packaging3-2		del 18-2-28
140	QC21-SA	1 Ea	2/27/18	2/27/18	0.00	0.00	QC21		del 18-2-28

Part Op 110 - Transfer drill from D4687-210 to label plate as per dwg. Install as per dwg.
Descriptions:

PK002

DAS
21
9-80

MAR 05 2018



Container No: S046586



Part: D4784-011

Job No: 171885

Serial No/Batch: S046586

Revision:

Inspector:

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Date: 02/28/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	F11131311
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019387
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5014737
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5019389
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5019390
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5015681
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019409
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5039922
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	504167
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5043700
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5045109
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5043509
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5043539
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5043461
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5020996
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5043568
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5036671
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5036724
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5039779
D4785-041	Long Basket Base Assembly, LH/RH	1 Ea (1 ea)	90-Start up Operation	5045467
D4786-210	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5043102
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5032607
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5037784
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5016880
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5027553
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	F11135672
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5025747
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5034412
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5039765

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	274	0
	AN3-14A	4	200	0
	AN3-16A	2	60	0
	AN310-4	3	109	0
	AN310C4	2	104	0
	AN4-12	3	143	0
	AN5-17A	4	139	0
	D2530	1	18	0
	D2535	2	37	0
	D2537	2	24	0
	D3914-041	1	4	0
	D3917-3	6	63	0
	D3953-17	2	23	0
	D3953-19	1	6	0
	D3953-21	1	14	0
	D3953-3	2	21	0
	D3953-7	2	40	0
	D3953-9	2	44	0
	D3969-3	1	21	0
	D4785-041	1	0	0
	D4786-210	1	9	0
	MS21042L3	6	3,757	0
	MS21042L5	4	497	0
	MS24665-151	3	160	0
	MS24665-300	2	76	0
	NAS1149C0432R	2	1,653	0
	NAS1149F0332P	8	3,827	0
	NAS1149F0432P	6	1,592	0
	NAS1149F0563P	4	233	0

Part Specifications
Specifications could not be found.

Plex 2/8/18 4:03 PM Dart.Gagnon.Michelle